

BUREAU OF ALCOHOL, TOBACCO, FIREARMS AND EXPLOSIVES

U. S. Department of Justice

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# Test record

#### ASCLD/LAB-*International* Testing Accreditation Certificate ALI-217-T

Title	Halogen Lamp Testing						
Test Type	Custom	Custom					
Lab Number	14F0037-2	Author					
Test dates	8/27/15, 8/28/15, 8/31/15	No. Tests		9			

## Introduction

A series of nine experiments were conducted to observe and characterize the operation temperatures and heat flux of a halogen torchiere luminaire. The experiments were documented using thermocouples, a heat flux gauge, and still photography and were conducted in the Electrical Engineering Laboratory of the Bureau of Alcohol, Tobacco, Firearms and Explosives Fire Research Laboratory (ATF FRL) located in Beltsville, MD.

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**NOTE :** All dimensional measurements taken in English units were later converted to metric units. Any inconsistencies between the two units are due to rounding errors when the English units were converted to metric.

# **Experiment Set Up**

The experiments were designed to characterize the temperature and energy produced by a 300 watt halogen luminaire. The experiments were conducted in open air under ambient conditions. Three thermocouples and one heat-flux gauge were used to measure temperature and heat flux (Figure 1).

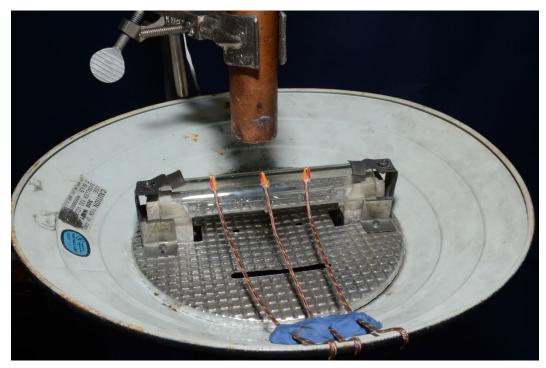


Figure 1: Overall testing setup with thermocouples and heat-flux gauge. (61654\_543385)

### Luminaire Details

The luminaire consisted of a weighted base with a tubular upright stand (Figure 2). The base was approximately 26 cm (10.25 inch) in diameter, and had a hole in the center for the power cord to pass through into the stand. The stand consisted of three metal tubes that were approximately 3.25 cm (1.25 inch) in diameter and approximately 54.5 cm (21.5 inch) long. The switch was located approximately 6 cm (2.38 inch) from the bottom of the top tube. The lamp assembly consisted of a metal bowl-shaped reflector that was approximately 28 cm (11 inch) in diameter and 8 cm (3 inch) deep.



Figure 2 - Halogen luminaire used for testing. (61654\_543434)

A Philips 300 watt T3 halogen lamp was installed in the luminaire (Figure 3).



Figure 3 - Halogen lamp used for testing. (61654\_543456)

A clear crystal shield was installed (by the manufacturer) to prevent combustible materials from coming into contact with the lamp (Figure 4). The shield was approximately 12 cm (4.75 inch) long and had a radius of approximately 1.5 cm (0.6 inch).



Figure 4 - Crystal shield. (61654\_543450)

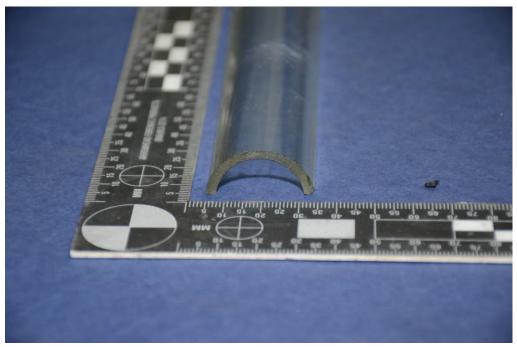


Figure 5 - Crystal shield. (61654\_543451)

## **Experiment Details**

### **Experiment Variables**

Three variables were examined: appliance (luminaire) power setting, the presence/absence of the crystal lamp shield, and the appliance orientation (horizontal / vertical). One experiment was conducted to examine each of the eight variable combinations. The conditions for each experiment are described in Table 1. Experiment 61727 was stopped at 517 seconds because heat from the lamp the caused clay holding the thermocouples in place to melt. This experiment was repeated in experiment 61736.

Experiment ID	Experiment Date	Luminaire Setting	Lamp Shield	Orientation
61655	8/27/2015	Low	In Place	Upright
61666	8/27/2015	High	In Place	Upright
61669	8/28/2015	Low	Removed	Upright
61672	8/28/2015	High	Removed	Upright
61709	8/28/2015	Low	Removed	Horizontal
61727	8/28/2015	High	Removed	Horizontal
61736	8/31/2015	High	Removed	Horizontal
61737	8/31/2015	Low	In Place	Horizontal
61738	8/31/2015	High	In Place	Horizontal

**Table 1 - Experiment Details** 

### **Experiment** Procedures

Nine experiments were conducted in this test series. In each experiment data collection was started, and a short time later the appliance was energized. The appliance remained energized for approximately 60 minutes. After 60 minutes the appliance was deenergized; measurements continued for another 15 minutes while the appliance cooled.

## Instrumentation

Three Type K thermocouples were used to measure temperature. The thermocouples were held in place using a small amount of clay, as shown in Figure 1. For the experiments with the shield in place, the thermocouples were installed to measure the air temperature immediately adjacent to the shield. The thermocouples were installed such that the hot junction was directly above the shield (Figure 6 - Figure 7). For the experiments without the shield, the thermocouples were installed to measure the air temperature immediately adjacent to the lamp. The thermocouples were installed such that the hot junction was directly above the lamp. In these experiments the heat flux gauge was placed approximately 2.5 cm (1 inch) above the lamp.

One water-cooled Schmidt-Boelter heat flux gauge was used. When the shield was in place, the heat flux gauge was placed approximately 2.5 cm above the shield. (Figure 6 - Figure 8).



Figure 6: Thermocouples placed on top of the protective shield, in line with the center of the lamp. (61654\_543389)

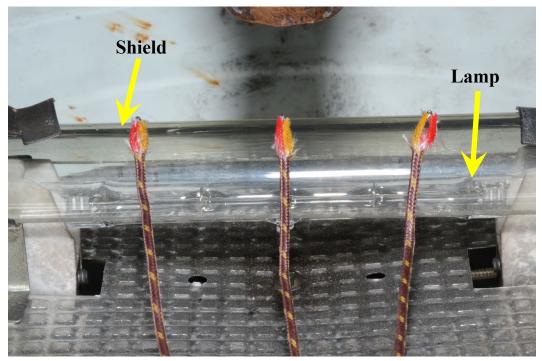


Figure 7: Thermocouples along the length of the lamp. (61654\_543391)

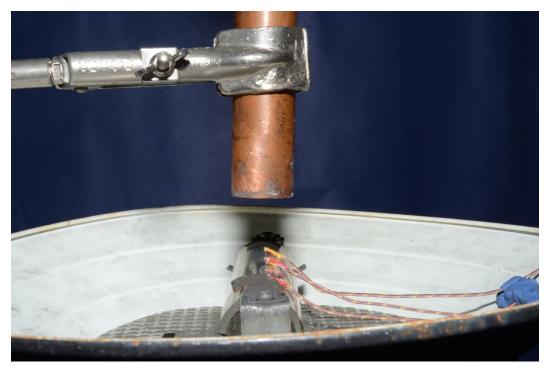


Figure 8: Heat flux gauge over the center of the lamp. (61654\_543387)

#### Laboratory Conditions

The ambient laboratory temperature, barometric pressure, and relative humidity were measured during the experiment(s). The laboratory conditions were measured using an industrial probe and microserver. The probe measures the ambient conditions using capacitive digital sensors. The sensor probe has surface mounted circuitry which responds to changes in the environment and outputs a digital signal. The Laboratory Conditions were measured in accordance with the method defined in FRL Laboratory Instruction "LI017 Laboratory Conditions" [1].

The following table provides a description of the instrumentation used to collect the ambient laboratory conditions measurements during the experiments.

Description	Manufacturer	Model							
MOBILE	OMEGA	IBTHX-D							

#### Thermocouples

Thermocouples are temperature measurement sensors that consist of two dissimilar metals joined at one end (a junction) that produces a small thermo-electrical voltage when the wire is heated. The change in voltage is interpreted as a change in temperature

[2]. There are many configurations of thermocouples which affect the temperature range, ruggedness, and response time. The information required to identify these factors for the thermocouples that were used during the experiment(s) conducted for this test series is provided in the "Thermocouple Measurement Description" table. Thermocouples used during this test series were used in accordance with the method defined in FRL laboratory instruction "LI001 Thermocouple" [3].

The following table provides a description of the instrumentation used to collect the temperature measurements during the experiments. The "Description" column describes the location of the temperature measurement. The "Thermocouple Type" describes the characteristics of the thermocouple used.

Table 5. Then	able 5. Thermocouple Measurement Descript					
Description Thermocouple type						
Right	Type K, Glass Ins., 24 AWG wire					
Middle	Type K, Glass Ins., 24 AWG wire					
Left	Type K, Glass Ins., 24 AWG wire					

Table 3. Thermocouple Measurement Description

### Heat Flux Transducers

A heat flux transducer is a device that measures the rate of absorbed incident energy, and expresses it on a per unit area basis. The operating principle of the Schmidt-Boelter heat flux transducer(s) used during this test series is based on one-dimensional heat conduction through a solid. Temperature sensors are placed on a thin, thermally conductive sensor element, and applying heat establishes a temperature gradient across the element. The heat flux is proportional to the temperature difference across the element according to Fourier's Law [4].

There are many configurations of heat flux transducers which affect range, size, mode and sensitivity. The information required to identify these factors for the heat flux transducer(s) that were used during the experiment(s) conducted for this test series is provided in the "Heat Flux Measurement Description" table. Heat flux transducers were used in accordance with the method defined in FRL laboratory instruction "LI002 Heat Flux Transducer" [5].

The following table provides a description of the transducer used to collect heat flux measurements during the experiment(s). The "Description" column typically describes the location of the heat flux transducer. Heat flux mode indicates whether the total heat flux was measured or just the radiation fraction.

Table 4. Heat Flux Measurement Description

Description	Heat Flux Mode
25 kw HF gauge	Total

### Set Up Photos

The following shows photographs of the experiment setup.



Figure 9. 61655 543392



Figure 13. 61655 543396



Figure 10. 61655 543393

Figure 14.

Figure 18.

61655 543397

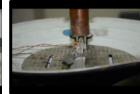


Figure 11. 61655 543394



Figure 15. 61655\_543398



Figure 19. 61669 543402



Figure 12. 61655 543395



Figure 16. 61655 543399



Figure 20. 61669\_543403



Figure 24. 61669 543407



Figure 28. 61669 543411

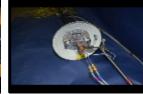


Figure 32. 61669\_543415



Figure 17. 61669\_543400



Figure 21. 61669 543404



Figure 25. 61669\_543408



Figure 29. 61669\_543412



Figure 22. 61669 543405



Figure 26. 61669 543409



Figure 30. 61669\_543413

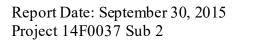
61669\_543406

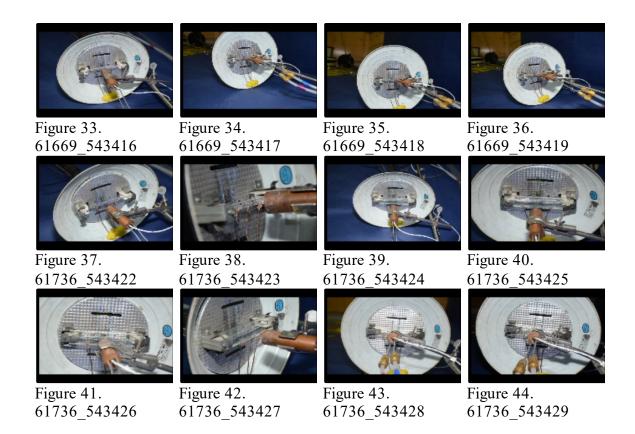
Figure 23.

Figure 27. 61669\_543410



Figure 31. 61669\_543414





#### **Experiment Photographs**

Digital Cameras are used within the FRL to record digital still photographs during experiments. Digital Cameras used during this test series were used in accordance with the method defined in FRL Laboratory Instruction "LI003 Digital Cameras" [6].

## Results for Test 1 (ID 61655)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second
	Initial	Max	maximum	maximum average	maximum average	maximum average
Description	(C)	(C)	average (C)	(C)	(C)	(C)
Right	21	199	196	195	192	191
Middle	20	220	217	217	213	209
Left	20	182	180	178	176	175

Table 5. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

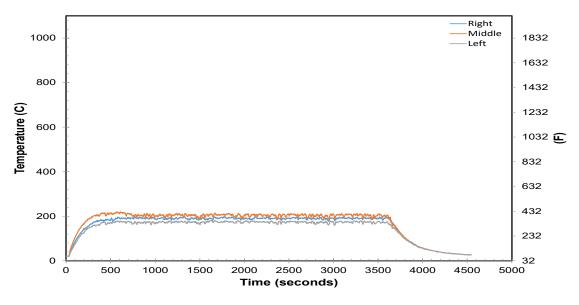


Figure 45. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Table 6. Heat Flux Result Summary

			5				
		Initial		30 second	60 second	300 second	600 second
	Time of	Change		maximum	maximum	maximum	maximum
	Initial	Value	Maximum	average	average	average	average
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)
25 kw HF							
gauge	100	5	7.1	6.3	6.2	5.9	5.8

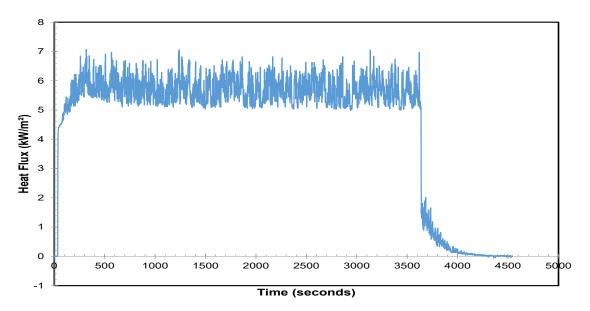


Figure 46. Heat Flux

## Results for Test 2 (ID 61666)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second
	Initial	Max	maximum	maximum average	maximum average	maximum average
Description	(C)	(C)	average (C)	(C)	(C)	(C)
Right	21	240	232	231	227	224
Middle	21	272	267	265	257	253
Left	21	230	226	223	220	218

 Table 7. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

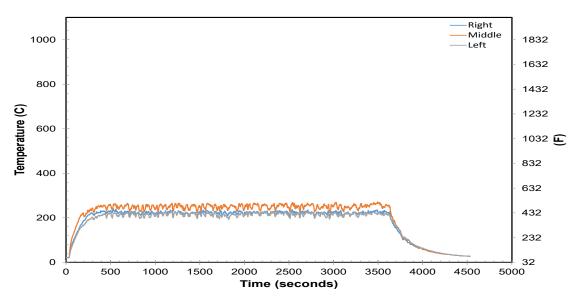


Figure 47. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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		Initial		30 second	60 second	300 second	600 second
	Time of	Change		maximum	maximum	maximum	maximum
	Initial	Value	Maximum	average	average	average	average
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)
25 kw HF							
gauge	37	5	11.8	10.4	10.1	9.8	9.8

Table 8. Heat Flux Result Summary

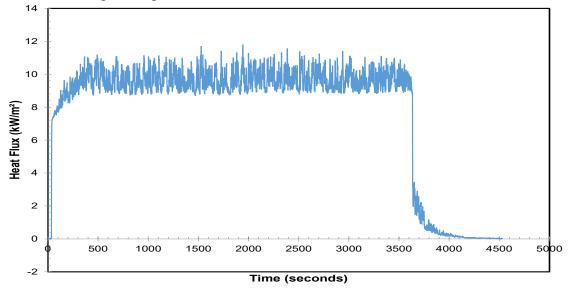


Figure 48. Heat Flux

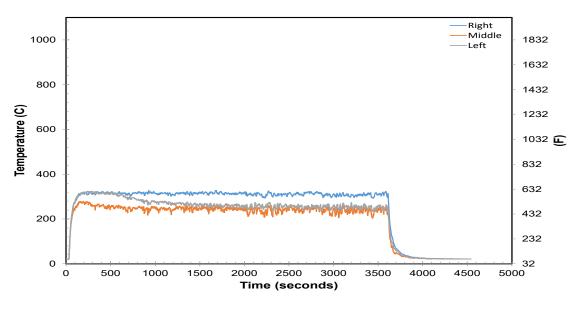
## Results for Test 3 (ID 61669)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

		-		2		
			30 second	60 second	300 second	600 second
	Initial	Max	maximum	maximum average	maximum average	maximum average
Description	(C)	(C)	average (C)	(C)	(C)	(C)
Right	21	328	322	319	317	316
Middle	20	279	275	275	266	259
Left	20	324	321	320	317	312

 Table 9. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.



**Figure 49. Temperature** 

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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140	Table 10. Heat Hux Result Summary											
			Initial		30 second	60 second	300 second	600 second				
		Time of	Change		maximum	maximum	maximum	maximum				
		Initial	Value	Maximum	average	average	average	average				
De	escription	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)				
25	5 kw HF											
ga	uge	34	5	16.2	14.6	14.4	14.1	14				

Table 10. Heat Flux Result Summary

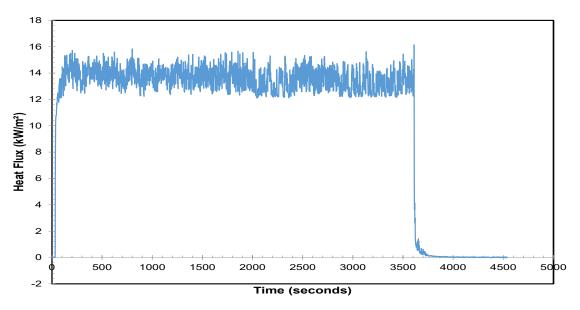


Figure 50. Heat Flux

## Results for Test 4 (ID 61672)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second
	Initial	Max	maximum	maximum average	maximum average	maximum average
Description	(C)	(C)	average (C)	(C)	(C)	(C)
Right	21	426	421	418	410	407
Middle	21	375	368	365	353	350
Left	21	386	375	371	359	345

 Table 11. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

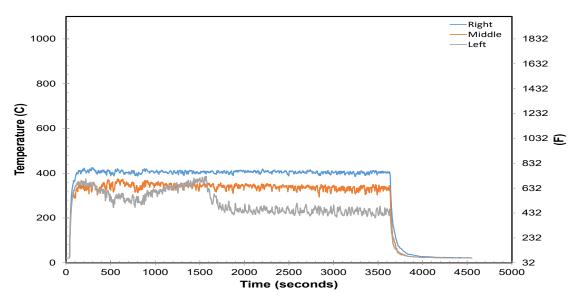


Figure 51. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Tuble 12: Heat Hux Result Summary											
		Initial		30 second	60 second	300 second	600 second				
	Time of	Change		maximum	maximum	maximum	maximum				
	Initial	Value	Maximum	average	average	average	average				
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)				
25 kw HF											
gauge	39	5	24.9	23.4	23.2	22.9	22.8				

Table 12. Heat Flux Result Summary

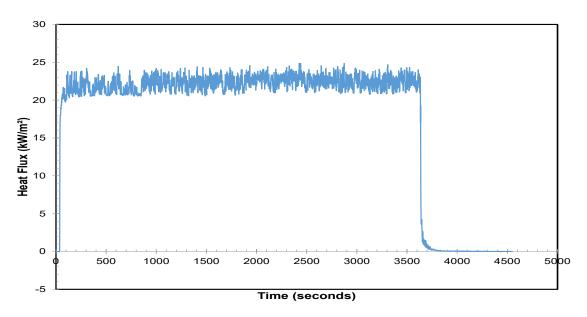


Figure 52. Heat Flux

## Results for Test 5 (ID 61709)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second
	Initial	Max	maximum	maximum average	maximum average	maximum average
Description	(C)	(C)	average (C)	(C)	(C)	(C)
Right	21	286	284	282	272	255
Middle	21	302	298	296	291	286
Left	20	283	282	280	213	151

 Table 13. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

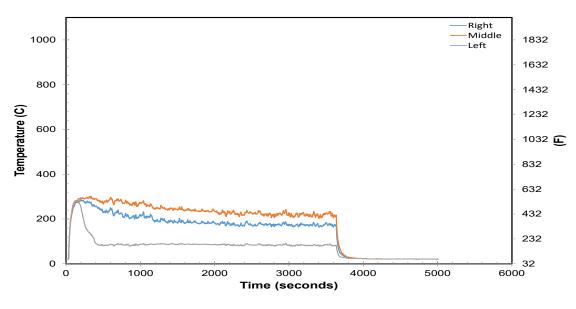


Figure 53. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Tuble 14. Heat Hax Result Summary											
		Initial		30 second	60 second	300 second	600 second				
	Time of	Change		maximum	maximum	maximum	maximum				
	Initial	Value	Maximum	average	average	average	average				
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)				
25 kw HF											
gauge	35	5	12.8	10.7	10.7	10.6	10.4				

Table 14. Heat Flux Result Summary

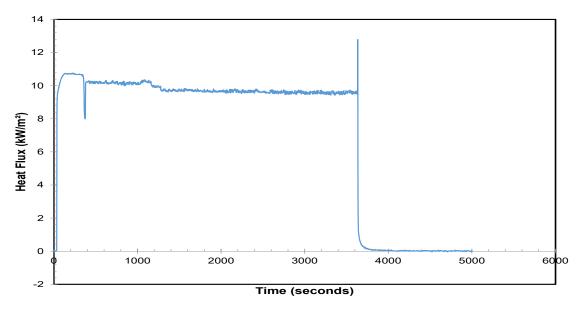


Figure 54. Heat Flux

## Results for Test 6 (ID 61727)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second				
	Initial	Max	maximum	maximum average	maximum average	maximum average				
Description	(C)	(C)	average (C)	(C)	(C)	(C)				
Right	21	350	345	339	293	196				
Middle	20	444	440	439	415	268				
Left	20	323	312	307	283	187				

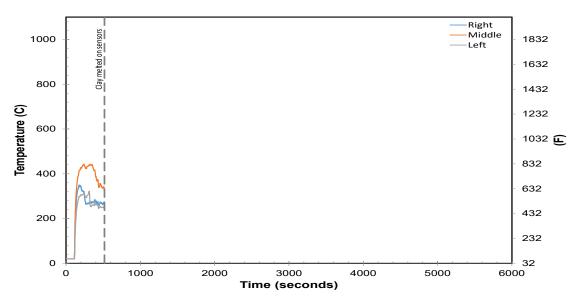
 Table 15. Temperature Value Result Summary

The following table shows which thermocouple(s) were taken out of service during the experiment.

Table 16. Out of Service Times

Description	Time out of service (s)
Right	517
Middle	517
Left	517

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.



**Figure 55. Temperature** 

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The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

	Time of	Initial		30 second	60 second	300 second	600 second			
	Initial	Change		maximum	maximum	maximum	maximum			
	Change	Value	Maximum	average	average	average	average			
Description	(s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)			
25 kw HF										
gauge	113	5	19.1	19.1	19.1	18.4	12.2			

Table 17. Heat Flux Result Summary

The following table shows which heat flux transducers(s) were taken out of service during the experiment(s). The "Description" column typically describes the location of the heat flux transducer. If the heat flux measurement has to be discontinued during a test the "Out of Service Time" and "Out of Service Reason" columns report the test time and reason why the heat flux measurement was removed, respectively

Table 18. Out of Service Times

10010 101 0 00 01 0								
Description	Serial number	Out of service time (s)						
25 kw HF gauge	1227922	517						

The following chart shows a time dependent representation of the instantaneous heat flux measured during the experiment.

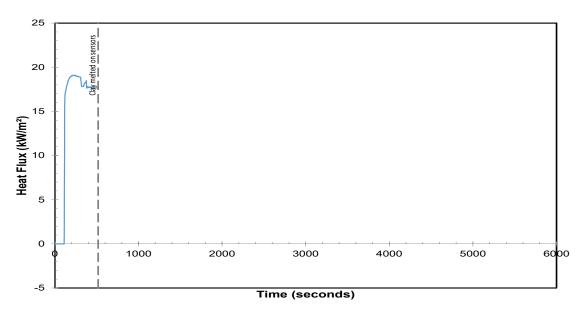


Figure 56. Heat Flux

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The following table lists selected events that occurred during the experiment.

Τ	Table 19. Experiment Events								
	Description	Time (s)							
	Clay melted on sensors	517							

The following figures show all of the still photographs uploaded into the FireTOSS system. The caption below each figure provides the picture's filename as well as any description and elapsed test time associated with the picture.

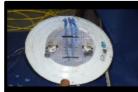


Figure 57. 61727\_543420



Figure 58. 61727 543421

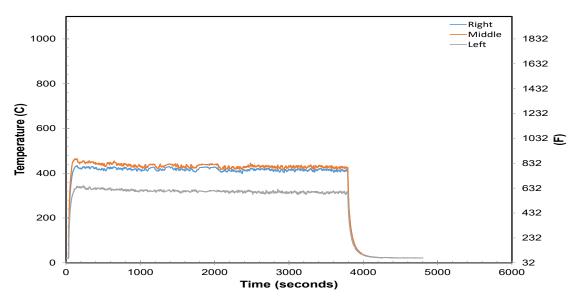
## Results for Test 7 (ID 61736)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second	
	Initial Max		maximum	maximum average	maximum average	maximum average	
Description	(C)	(C)	average (C)	(C)	(C)	(C)	
Right	21	434	431	428	425	423	
Middle	21	466	462	460	451	447	
Left	20	344	340	338	334	331	

Table 20. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.





The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Table 21. Heat Hux Result Summary											
		Initial		30 second	60 second	300 second	600 second				
	Time of	Change		maximum	maximum	maximum	maximum				
	Initial	Value	Maximum	average	average	average	average				
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)				
25 kw HF											
gauge	34	5	18.8	18.8	18.7	18.7	18.6				

Table 21. Heat Flux Result Summary

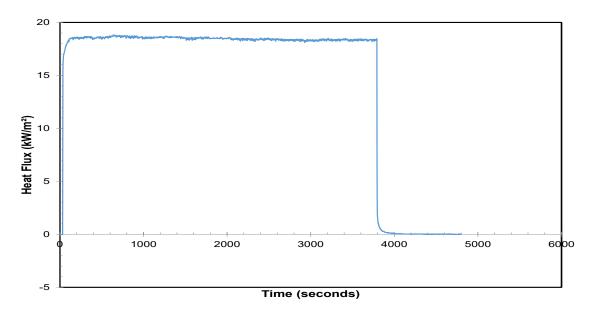


Figure 60. Heat Flux

## Results for Test 8 (ID 61737)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

	•		30 second	60 second	300 second	600 second	
	Initial	Max	maximum	maximum average	maximum average	maximum average	
Description	(C)	(C)	average (C)	(C)	(C)	(C)	
Right	21	126	125	125	122	121	
Middle	21	162	159	158	154	153	
Left	21	107	105	105	104	103	

Table 22. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

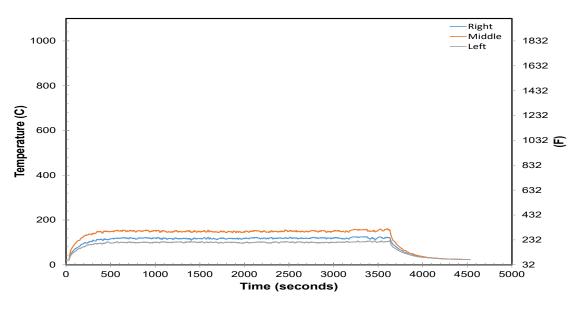


Figure 61. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Table 25. Heat Hux Result Summary									
		Initial		30 second	60 second	300 second	600 second		
	Time of	Change		maximum	maximum	maximum	maximum		
	Initial	Value	Maximum	average	average	average	average		
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)		
25 kw HF									
gauge	38	5	6.7	6.1	6.1	6.1	6		

Table 23. Heat Flux Result Summary

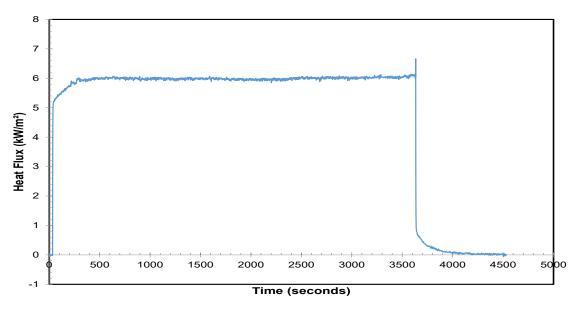


Figure 62. Heat Flux

## Results for Test 9 (ID 61738)

The following table provides a summary of the temperature results. The "Initial" column provides the measured temperature at the beginning of the test. The maximum temperature recorded during the test is provided in the "Max" column. The remaining columns provide the calculated maximum average temperatures.

			30 second	60 second	300 second	600 second	
	Initial	Max	maximum	maximum average	maximum average	maximum average	
Description	(C)	(C)	average (C)	(C)	(C)	(C)	
Right	22	183	182	182	181	181	
Middle	22	222	220	219	216	216	
Left	21	155	152	151	150	150	

Table 24. Temperature Value Result Summary

The following chart(s) present a time-dependent representation of the instantaneous temperatures measured during the experiment.

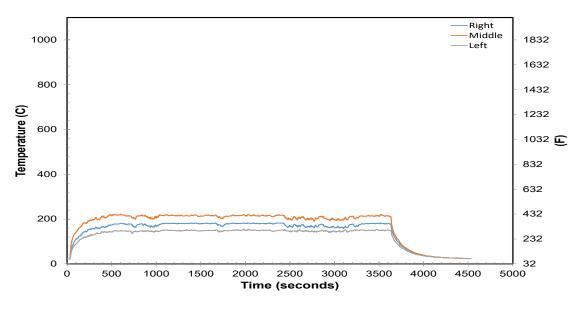


Figure 63. Temperature

The following table provides a summary of the heat flux results. The "Description" column typically describes the location of the heat flux transducer. The time at which the heat flux first changes by a pre-determined amount is provided in the "Time of Initial Change" column. The pre-determined amount of change in heat flux is provided in the "Initial Change Amount" column. The maximum heat flux recorded during the test is provided in the "Maximum" column. The "Maximum Average" columns are calculated over four pre-determined time spans.

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Tuble 25: Hour Hux Rebuilt Summary									
		Initial		30 second	60 second	300 second	600 second		
	Time of	Change		maximum	maximum	maximum	maximum		
	Initial	Value	Maximum	average	average	average	average		
Description	Change (s)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)	(kW/m²)		
25 kw HF									
gauge	34	5	11.4	11.3	11.3	11.2	11.2		

Table 25. Heat Flux Result Summary

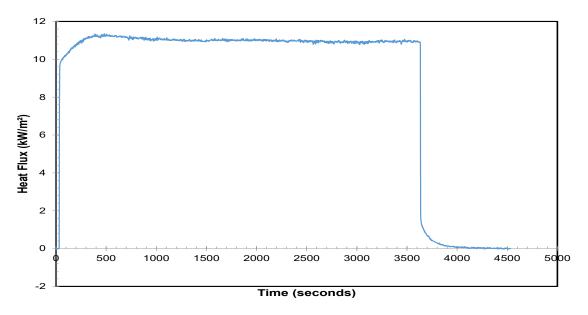


Figure 64. Heat Flux

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